

COUNTERSINKING

• Drill Countersinks • Countersinks • Quickbits® • Smart Chamfer

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COUNTERSINKING

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Drill Countersinks - SupaDeck



Adjustable Depth Stop

without jamming

For accurate control of countersink depth

Non-Marking Stop Collar Prevents tool from marking the workpiece

SUPADE

Removable TCT Drill For easy replacement, each pack includes 2 bonus pilot drills

Engineered to drill holes and countersink for screws in one easy step. SupaDeck are optimised for timber and composite decking, but can also be used in fibre cement such as blue board and compressed sheet.

Includes Bonus HSS Drills - suitable for timber only.



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1/4" Hex Shank Suits quick change adaptors sutton

Extra-Wide Gullets Allows chips to clear

and abrasive materials

TCT Countersink For use in cement sheet, blue board, timber, plastic

> DIY **General Contracting** Woodworking

Application

Product Group: A0424

	Product Information									Barcode
Diam inch	neter / mm	O/A Length	Flute Length	Countersink Size	Countersink Angle	Screw Gauge	Shank	Pieces		
Imp	erial	mm	mm	mm			inch		C1	.18
TCT Drill Co	untersinks	mm	mm	mm						
1/8	3.18	60	38	9.5	82°	8G	1/4	1	C118 H 0318	9311963657899
9/64	3.57	60	38	9.5	82°	10G	1/4	1	C118 H 0357	9311963657905
5/32	3.97	60	38	9.5	82°	12G	1/4	1	C118 H 0397	9311963657912
3/16 [†]	4.76	60	38	14.8	82°	14G	1/4	1	C118 H 0476	9311963657929
TCT Replace	ement Drills								C1	.19
1/8	3.18	60	38			8G		2	C119 H 0318	9311963657936
9/64	3.57	60	38			10G		2	C119 H 0357	9311963657943
5/32	3.97	60	38			12G		2	C119 H 0397	9311963657950
3/16	4.76	60	38			14G		2	C119 H 0476	9311963657967



C119 H 0357

Drill Countersinks Quickbits® - TCT Cut-Smart



Product Group: A0424

				Product Ir	nformation				ltem#	Barcode
	Diameter inch / mm		Flute Length	Countersink Size	Countersink Angle	Screw Gauge	Shank	Pieces		
Impe	Imperial		mm	mm			inch			
TCT Drill Cou	ıntersinks	mm	mm	mm						
1/8	3.18	60	38	9.5	82°	8G	1/4	1	107CSC000	9311744439577
9/64	3.57	60	38	9.5	82°	10G	1/4	1	107CSC001	9311744439331
5/32	3.97	60	38	9.5	82°	12G	1/4	1	107CSC002	9311744439348
3/16 [†]	4.76	60	38	14.8	82°	14G	1/4	1	107CSC004	9311744439362
TCT Replace	ment Drills									
1/8	3.18	60	38			8G		2	107CSD008	9311744443291
9/64	3.57	60	38			10G		2	107CSD009	9311744443307
5/32	3.97	60	38			12G		2	107CSD010	9311744443314
3/16	4.76	60	38			14G		2	107CSD012	9311744443321



107CSD008

Drill Countersinks - Snappy





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Drill holes and countersink for screws in one easy step. HSS drill bit for drilling ferrous and non-ferrous metals, wood and plastic.



Product Group: A0424

		Product Infor	mation					ltem#	Barcode
Drill	Ø (D1)		Countersink Ø (D₂)		Screw	Gauge	Shank		
in	mm	in	mm		Hardwood	Softwood			
Drill Count	tersink							C1	15
5/64	1.98	3/8	9.53	82°	4G		1/4	C115 H 0198	9311963656748
3/32	2.38	3/8	9.53	82°		6G	1/4	C115 H 0238	9311963656755
7/64	2.78	3/8	9.53	82°	6G	8G	1/4	C115 H 0278	9311963656762
1/8	3.18	3/8	9.53	82°	8G	10G	1/4	C115 H 0318	9311963656779
9/64	3.57	1/2	12.7	82°	10G	12G	1/4	C115 H 0357	9311963656786
5/32	3.97	1/2	12.7	82°	12G		1/4	C115 H 0397	9311963656793
3/16	4.76	1/2	12.7	82°	14G		1/4	C115 H 0476	9311963656809
Stop Collar	Drill Countersink							C1	L 16
3/8	9.53							C116 H 0953	9311963656816
1/2	12.7							C116 H 1269	9311963656823
								C	L 17
Rotating De	epth Stop							C117 H 0001	9311963656830







Product Group: A0424

TCT Removable DrillFor easy replacement

TCT CountersinkFor use in cement sheet, blue board, timber, plastic and abrasive materials

				Item#	Barcode					
Diameter inch / mm		O/A Length	Flute Length	Countersink Size	Countersink Angle	Screw Gauge	Shank	Pieces		
Imp	Imperial		mm	mm			inch			
TCT Drill Countersinks										
1/8	3.18	60	40	9.5	82°	8G	1/4	1	107DC0008	9311744445677
9/64	3.57	75	40	9.5	82°	10G	1/4	1	107DC0010	9311744437030
5/32	3.97	75	45	9.5	82°	12G	1/4	1	107DC0012	9311744437047
3/16 [†]	4.76	85	45	14.8	82°	14G Bugle	1/4	1	107DC0016	9311744439034
TCT Replace	ement Drills									
1/8	3.18	60	40			8G		1	107DCR008	9311744439850
9/64	3.57	75	40			10G		1	107DCR010	9311744438327
5/32	3.97	75	45			12G		1	107DCR012	9311744438334
3/16 [†]	4.76	85	45			14G Bugle		1	107DCR014	9311744438341
	, and the second se									
TCT Drill Co	CT Drill Countersink Set									
7/64, 1/8, 9	4,1/8,9/64,5/32"							4	107DC0004	9311744446186





107DC0004

107DCR014

Drill Countersinks Quickbits®









Product Group: A0424

				Item#	Barcode					
	Diameter inch / mm		Flute Length	Countersink Size	Countersink Angle	Screw Gauge	Shank	Pieces		
Impe	erial	mm	mm	mm			inch			
Drill Counte	rsinks									
5/64	1.98	58	22	9.8	82°	4G	1/4	1	107B30781	9311744436545
3/32	2.38	58	22	9.8	82°	6G	1/4	1	107B30937	9311744436552
1/8	3.18	64	24	9.8	82°	8G & 10G	1/4	1	107B31250	9311744436576
9/64	3.57	69	24	12	82°	10G & 12G	1/4	1	107B31406	9311744436583
Drill Counte	Prill Countersink Set									
7/64, 1/8, 9	7/64, 1/8, 9/64 + 5/8" Countersink 4									9311744436590



107B3SET3



105SDC000



Product Group: A0424

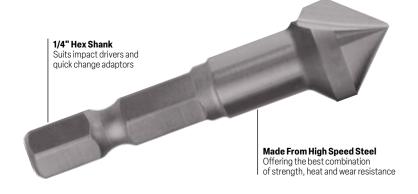
Product Information	Item#	Barcode
Drill Countersink Set Pieces		
3/32, 7/64, 1/8, 9/64 + Allen Key 4	105SDC000	9311744435043

Countersinks HSS 1/4" Hex Shank

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For countersinking screw holes in steel, tool steel, stainless steel, cast iron, brass and aluminium. For use in portable and pedestal drilling machines.





Product Group: A1106

				Product I	nformation			ltem#	Barcode
	neter / mm	O/A Length	Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
Imp	erial	mm	mm	inch			C1	L 09	
90° Counte	rsink - HSS								
1/2	1/2 13.4		90°	1	M6	1/4	1	C109 0127	9311963123714

sutton

Made from High Speed Steel for use in steel, tool steel, stainless steel, cast iron, brass and aluminium. Can be used in portable and pedestal drilling machines.



90° Three Flute Made to DIN335 specifications, for countersinking screw holes







C201 H 1240

C201 S03 A

Product Group: A1106

				Item#	Barcode				
	meter h / mm	O/A Length	Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
lm	perial	mm	mm			inch		C2	201
HSS Coun	tersinks								
6.3	1.5 - 6.3	45	90°	3	5	M3	1	C201 H 0630	9311744446124
8.3	2.0 - 8.3	50	90°	3	6	M4	1	C201 H 0830	9311744437412
10.4	2.5 - 10.4	50	90°	3	6	M5	1	C201 H 1040	9311744446131
12.4	2.8 - 12.4	56	90°	3	8	M6	1	C201 H 1240	9311744437429
16.5	3.2 - 16.5	60	90°	3	10	M8	1	C201 H 1650	9311744446148
20.5	3.5 – 20.5	63	90°	3	10	M10	1	C201 H 2050	9311744437436
25.0	3.8 - 25.0	67	90°	3	10	M12	1	C201 H 2500	9311744446155
sta	stack-in								
3pc HSS Countersink Set 8.3, 10		.4, 20.5mm in a	Stack Tac	case*		3	C201 S03 A	9311963658476	

^{*}See more on page 247

Countersinks Deburring





Product Group: A1106

				Product I	nformation			Item#	Barcode
	Diameter inch / mm		Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
I	mperial	mm	mm			inch		C2	.00
HSS Cou	ıntersinks - Debı	urring Cross	Hole^						
14	5 – 10	48	90°	8			1	C200 H 0510	9311744437443
21	10 - 15	65	90°	10			1	C200 H 1015	9311744437450
28	15 – 20	84	90°	12			1	C200 H 1520	9311744437467



Made from High Speed Steel for use in steel, tool steel, stainless steel, cast iron, brass and aluminium. Can be used in portable and pedestal drilling machines.

90° Three FluteMade to DIN335 specifications, for countersinking screw holes







107CS0083

107CS0003

Product Group: A1106

			Item#	Barcode					
Diameter	Range	O/A Length	Countersink Angle	No. Flutes	Shank	Screw Head	Pieces		
mm	mm	mm	mm		mm				
HSS Counte	ersinks^								
6.3	1.5 - 6.3	45	90°	3	5	M3	1	107CS0063*	9311744446124
8.3	2.0 - 8.3	50	90°	3	6	M4	1	107CS0083*	9311744437412
10.4	2.5 - 10.4	50	90°	3	6	M5	1	107CS0104*	9311744446131
12.4	2.8 - 12.4	56	90°	3	8	M6	1	107CS0124*	9311744437429
16.5	3.2 - 16.5	60	90°	3	10	M8	1	107CS0165*	9311744446148
20.5	3.5 - 20.5	63	90°	3	10	M10	1	107CS0205*	9311744437436
25.0	3.8 - 25.0	67	90°	3	10	M12	1	107CS0250*	9311744446155
3pc HSS Co	oc HSS Countersink Set 8.3, 12.4, 20.5mm 3						107CS0003*	9311744439782	





Product Group: A1106

				Product Information	n	Item#	Barcode
Diameter	Range	O/A Length	Countersink Angle	Shank	Pieces		
mm	mm	mm		mm			
HSS Counte	rsinks - Deb	urring Cross	Hole*				
14	5 – 10	48	90°	8	1	107CD0510*	9311744437443
21	10 - 15	65	90°	10	1	107CD1015*	9311744437450
28	15 – 20	84	90°	12	1	107CD1520*	9311744437467

^{*} Not available once current stock is depleted

Countersinks Quickbits® - Rosehead Impact





For countersinking screw holes in aluminium, wood and plastic. Made from Chrome Vanadium for increased performance.

Made From Chrome Vanadium (CRV) For drilling aluminium, wood and plastic





Product Group: A0424

				Item#	Barcode				
Dia	meter	O/A Length	Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
mn	n / inch	mm	mm			inch			
6.35	1/4	43	90°	5	М3	1/4	1	105CSR063	9311744437726
8.00	5/16	43	90°	5	M4	1/4	1	105CSR080	9311744437733
10.0	3/8	43	90°	5	M5	1/4	1	105CSR100	9311744437740
12.0	1/2	43	90°	5	M6	1/4	1	105CSR120	9311744437757
16.0	5/8	43	90°	5	M8	1/4	1	105CSR160	9311744437764
19.0	3/4	43	90°	5	M10	1/4	1	105CSR190	9311744437771
Set	12, 16, 19mm					1/4	3	105CSRSET	9311744437788





Product Group: A0424

Product Information									Barcode
Diameter		O/A Length	Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
mm / inch		mm	mm			inch			
Rosehead Ir	mpact Count	tersink - Stul							
12.0	1/2	32	90°	5	M6	1/4	1	107BCSINK	9311744026401



Made From HCS



For countersinking screw holes in non-ferrous metals, wood and plastic. Made from High Carbon Steel (HCS) - For good wear resistance in softer materials.







Product Group: A0424

Product Information									Barcode
Diameter		O/A Length	Countersink Angle	No. Flutes	Screw Head	Shank	Pieces		
mm /	mm / inch		mm			inch			
13.0	1/2	50	90°	5	M6	1/4	1	105HCS013	9311744435074
16.0	5/8	50	90°	5	M8	1/4	1	105HCS016	9311744435081
19.0	3/4	50	90°	5	M10	1/4	1	105HCS019	9311744435098
Set									
13,16 and 19mm						3	105HCS003	9311744448050	

Countersinks Rosehead



Product Group: A1106

	ltem#	Barcode				
Diameter	O/A Length	Countersink Angle	Shank	Pieces		
mm / inch	mm	mm	inch			
3pc Set 12, 16, 19mm	42	120°	6	3	166044670	9311744446704

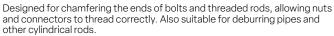
Deburring Chamfer - SupaBurr





Carbide Tipped

For





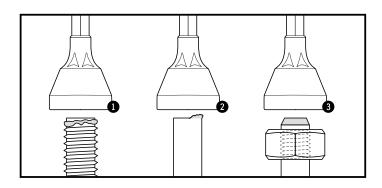


Application

Trade Electrical Plumbing Automotive

Product Group: A0424

			Product Information	Item#	Barcode
Diameter	Max. Speed	Shank	Pieces		
mm	RPM	inch		C1	14
Deburring Chamfer					
For 4-20mm Rods	500	1/4	1	C114 H 2000	9311963657271



Common Uses

- 1 Quickly repairs damaged thread allowing nut to thread
- 2 Chamfer rod to remove cutting burr
- 3 Chamfer rod prior to cutting thread

Smart Chamfer



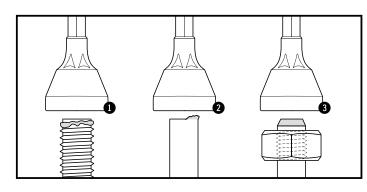
Designed to quickly cut external chamfers on the ends of bolts or rods. Internal cutting edge for safe operation. Perfect for fast and safe repairs to damaged bolts, burr removal and threading work. Suitable to cut steel, stainless steel, brass, wood, fibreglass and plastic. Use at low speed.



107DT0319 Product Group: A0424

			Product Information	Item#	Barcode
Diameter	Max. Speed	Shank	Pieces		
mm	RPM				
High Speed Steel Sm	art Chamfer				
For 3-19mm Rods	400	1/4	1	107DT0319	9311744446735
Tungsten Carbide Smart Chamfer					
For 13-35mm Rods	150	8mm	1	107DT1335	9311963635514





Common Uses

- Quickly repairs
 damaged thread
 allowing nut to thread
- 2 Chamfer rod to remove cutting burr
- 3 Chamfer rod prior to cutting thread

