## Sutton Tools Pty Ltd Surface Technology / Regrinds

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TOOL RESHARPENING REQUEST FORM				
Address	ny Name:			
Pick up	Address (if different from above);			
Contact	Email:			
Phone:		Order #:		
Fax:	ax: <sup>†</sup> Consignment Weight:			
Sutton Tools Representative:				
	ty Description	Material	Regrind	Coating
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	HSS	☐ End only	□TiAIN
1.	Diameter:Ø Corner Rad: # Flutes:	Carbide	End & Diameter	AICrN
	Comments		According to existing tool	☐TiCN
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	□HSS	(drawing)	☐ TiAIN
		Carbide	End & Diameter	☐ HAIN ☐ AICrN
2.	Diameter:Ø Corner Rad: # Flutes:		According to existing	TiCN
	Comments		tool (drawing)	□TiN
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	□HSS	☐ End only	TiAIN
3.	Diameter:∅ Corner Rad: #Flutes:	Carbide	End & Diameter	□AlCrN
J.	Comments		According to existing tool	TiCN
			(drawing)	Tin
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	HSS Carbide	☐ End only	TiAIN
4.	Diameter:Ø Corner Rad: # Flutes:	Carpide	End & Diameter  According to existing	□AICrN □TiCN
	Comments		tool (drawing)	TiN
	☐ Drill ☐ Endmill ☐ Ballnose ☐ Countersink ☐ Reamer	□HSS	End only	Tiain
_		Carbide	End & Diameter	□AlCrN
5.	Diameter:Ø Corner Rad: # Flutes:		According to existing tool	TiCN
	Comments		(drawing)	□TiN
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	HSS	☐ End only	Tiain
6.	Diameter:Ø Corner Rad: # Flutes:	Carbide	End & Diameter	∐AlCrN
	Comments		According to existing tool	□TiCN □TiN
	□ Drill □ Endmill □ Ballnose □ Countersink □ Reamer	HSS	(drawing)	TiAIN
		Carbide	End & Diameter	AICrN
7.	Diameter:Ø Corner Rad: # Flutes:		According to existing	TiCN
	Comments		tool (drawing)	□TiN
Comments				

