

Special Taps Express Delivery Service...

Sutton Tools is a leading international Manufacturer of specialist cutting tools and is renowned for producing high performance, precision cutting tools specifically designed to individual customer requirements.

With comprehensive customer service and warehouse facilities, our Express Delivery Service enables us to meet your requirements more efficiently than ever before.

All Thread Forms

UN, Metric, UNJC, UNJF, MJ, UH, Pg, Whit, Rope forms & Acme and more!!

With our state of the art CNC grinding equipment almost any profile can be achieved. Feel free to discuss these with our Tech team.

Within 24 hours*

- Straight Flute Taps M3 to M127
- Spiral Taps M3 to M36

Within 48 Hours*

- Gun Taps M3 to M36

Within 5 Working Days*

Surface Finishes and Treatments:

- Steam Oxide
- Gas Nitride
- Titanium Nitride
- Chromium Nitride
- Titanium Carbo-Nitride
- Titanium Aluminium Nitride

APPLICATION TAP - SPECIAL ENQUIRY

Customer No.: _____	New Customer <input type="checkbox"/>	Order No.
Company: _____	Contact: _____	
Address: _____	Phone: _____	
State/Province: _____	Fax: _____	
Country: _____	Email: _____	

Tap Details

Thread Cutting Thread Forming

Size: _____

Thread Limit: _____

Please Note: If special thread form, please supply details on separate drawing

d₁ _____

d₂ _____

l₁ _____

l₂ _____

l₃ _____

l₄ _____

sq a/f _____

Existing Method

Manufacturer: _____

Dimensions: _____

Tolerance: _____

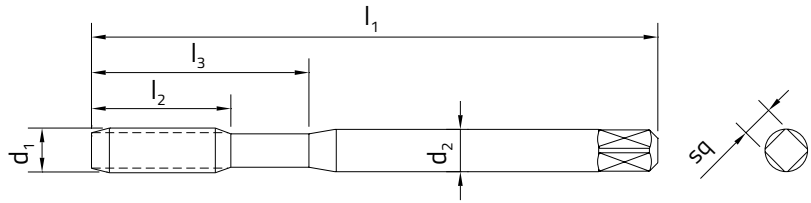
Product No.: _____

Tool Material: _____

Coating: Uncoated Steam Oxide

TiN TiAlN TiCN

Speed: _____



Workpiece Details

Component: _____

Material Group: _____

Material Grade: _____

Characteristics of Material: Short Chipping
 Long Chipping

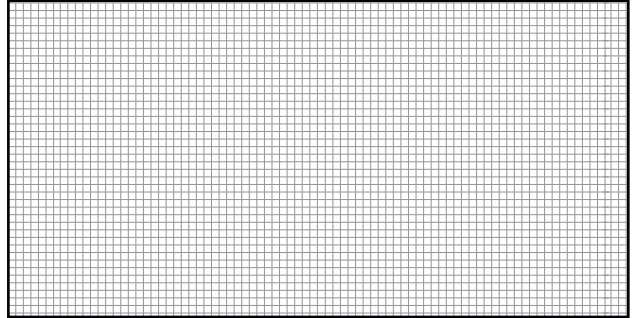
Tapping Hole Size: Drilled Cast Punched

Hole Type: Through Hole Blind

Hole

Hole Depth: _____

Drawing / Notes



Machine Details

Machine Type: CNC Semi Auto Manual

Machine Direction: Vertical Horizontal Oblique

Work Piece Holder: Stationary Rotating

Coolant: Neat Oil Mist / Dry
 Emulsion >5% Emulsion >10%

Feed: CNC Mechanical Pneumatic
 Hydraulic Manual

Tapping Attachment:

Tapping Chuck Tension Compression

Tapping Attachment

Tapping Chuck (rigid)

Collet Chuck (length compensating)